

# Raw - Square edges - Semi process - Full process

## What are the differences?

### Raw

This is the raw material, board, as we reclaim it from our Kalimantan dismantling. Most of the boards still have nail, surface cracks, end split and are often a little muddy.

It is in general 2.3cm thick, 17 to 19cm wide and 380 to 400cm long.

## Square edge

We take raw board on top of the stock pile and process it. It is going once in our double planner to reach a fix thickness then process it once on our single rip to get straight square edge.

Top face can be left rustic (natural) or smooth (double planner process).

Nail holes, surface cracks and end split are left untouched.

Board is always washed with high pressure water to clean it on its rustic form.

It is in general 2cm thick, 17cm wide and 380 to 400cm long. Other sizes available.

## Semi process

We take raw board on top of the stock pile and process it such as square edge above and in addition it goes through our molding to put a profile on.

Top face can be left rustic (natural) or smooth (double planner process).

Nail holes, surface cracks and end split are left untouched.

Board is always washed with high pressure water to clean it on its rustic form.

Due to the texture of Ulin in its raw form we do not recommend using rustic for semi-process decking.

It is in general 2cm thick, 15cm wide and 380 to 400cm long. Other sizes available.

# Full process

We select each board to perfectly match the end product. It is going through the whole production process from double planner to final touch made by the hand of skillful carpenter.

Nail holes are either glued or plugged, surface crack is glued, end split is either cut off or glue back, top face is fully sanded to minimum 120 grit for the smooth option, or wire brushed for the rustic option.

Sizes are detailed in our catalog.

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